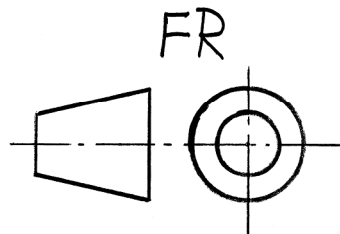


Tapped 1.035"-40
 Pre-tap drill $\phi 25.6$
 During tapping, drive the supplied tap from Thorlabs until it stops against the bottom of the hole.

First-angle projection



Developed	Y.-S. Kim, V. Makarov 2008-04-05	SPD cap v.1a	
Redrew	V. Makarov 2008-05-05 <i>YMS</i>		
		Material	Scale
		Duraluminum or similar aluminum alloy	2:1